

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **AMRO-MET Malgorzata Rostowska**

**Szubin Wies 18  
PL-89-200 Szubin  
POLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL1 according to EN 15085-2**

**Field of application:** • New build of parts for railway vehicles CL 1, without design

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2 1.2 1.2/8.1	t >= 1.05 mm t = 3 - 20 mm t = 4 - 16 mm	FW BW FW
141	8.1 8.1 23.1 23.1 8.1/10.1 8.1	t >= 1.05 mm t = 1.5 - 3 mm t = 2.5 - 10 mm t >= 3 mm t = 3 - 10 mm t = 3 - 12 mm	FW FW BW FW FW (3-10mm 10.1; 1.4-4mm 8.1) BW

(continuation: see reverse)

**Responsible welding coordinator:** Dipl.-Ing. Krzysztof Ciechacki (IWE) [external]  
born: 04.12.1975

**Deputy with equal rights:** -

**Deputy:** Dipl.-Ing. Maciej Frajttag (IWE) born: 15.02.1979

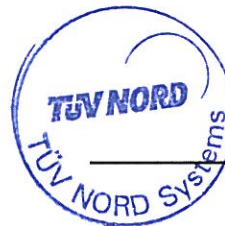
**Certificate no.:** TÜVNORD/15085/CL1/254/1/15

**File reference:** 8116416832 TN4157

**Valid:** from 26.11.2018 to 26.11.2021

**Issued on:** 26.11.2018

**Auditor:** KRULISZ  
General regulations (see reverse)



Hoffmann  
certification body

Certificate no.: TÜVNORD/15085/CL1/254/1/15

**Continuation of range of certification**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	1.1/3.1, 1.2 1.2/8.1	t = 3 - 20 mm t = 5 - 20 mm	FW FW

**Comments:**

Authorized for performing, evaluation and approval of qualification tests of welders and approval testing of welding operators, production weld tests and tests for the approval of welding instructions is: Mr. Krzysztof Ciechacki (Level A)

**General regulations**

It apply the conditions of the standard EN 15085-2:2007, section 7.  
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.